

Triumph Classic Bottle Filler



The multi-functional Triumph Classic medium speed mono-block rotary filling system is proven to be a reliable and effective filler for the bottled water and beverage industries. Speeds up to 33 bottles per minute can be achieved on this durable and dependable system, including eight rinse valves, eight fill heads, and four cap head assemblies. The rotary filling line's continual motion is what sets it apart from inline systems and other lower speed alternatives. Ask about producing carbonated beverages and ROPP cap options.

Internal Bottle Rinsing

- 8 rinse valves
- Clean Air Conveyor before rinse station
- Bottles are inverted, rinsed, and drained

Automatic Capping

- Caps bottles 330 ml to 1.5 l
- Four cap head assemblies
- 28/38 mm PCO

Rotary Bottle Filling

- Fills bottles 330 ml to 1.5 l
- Up to 2,000 BPH at 500 ml volume
- 8 fill heads
- Continual motion



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General Specifications

ELECTRICAL

- 208-240 V
- 60 Hz
- 3 Phase
- 4 Wire

WATER & AIR

- 4.5 BPM @ 45 psi
- 5 SCFM flow rate
- 100 psi recommended

Your Complete Package

The Triumph Classic speeds up your water packaging day. Several auxiliary options are available to automate your system now or in the future. In addition to a comprehensive spare parts inventory, you'll receive superior customer support from our team in Lincoln, Nebraska, with any Norland purchase.

Additional Features

- PLC/HMI control center
- Adjustable conveyor speeds
- Self-lubricating bushings
- CIP capable

Compatible Products

- Vapor Compression Distillers
- Freedom Classic Blow Molder
- Liberty150 Bottle Unscrambler
- LabelMax Labeling Systems



30+ YEARS OF EXPERIENCE

130,000+ SQUARE FEET

130+ EMPLOYEES

NORLAND CAMPUS
Lincoln, Nebraska, USA