

# Triumph Ultra Bottle Filler



The multi-functional Triumph Ultra medium speed mono-block rotary filling system has proven to be a reliable and effective filler for still or carbonated beverages. Speeds up to 85 bottles per minute can be achieved on this durable and dependable system, including 18 rinse valves, 18 fill heads, and six cap head assemblies. A rotary filling line's continual motion is what sets it apart from in line systems and other lower speed alternatives.

Ask about producing carbonated beverages and ROPP cap options.

## Built-in Clean Room

- Clean Air Conveyor before rinse station
- Bottles are inverted, rinsed, and drained
- 18 rinse valves

## Automatic Capping

- Caps bottles 300 ml to 2 l
- Six cap head assemblies
- Optional ROPP capping heads available
- 28/38 mm PCO

## Rotary Bottle Filling

- Up to 5,000 BPH at 500 ml volume
- 18 fill heads
- Continual motion
- Purged with CO<sub>2</sub> before filling for carbonated beverages



# Triumph Ultra Bottle Filler

## General Specifications

### ELECTRICAL

- 208-240 V
- 60 Hz
- 3 Phase
- 4 Wire

### WATER & AIR

- 11 GPM @ 45 psi
- 5 SCFM flow rate
- 100 psi recommended

## Additional Features

- PLC/HMI control center
- Easy changeover for different bottle sizes
- Single motor for operation
- External conveyor

## Your Complete Package

The Triumph Ultra speeds up your water packaging day. Several auxiliary options are available to automate your system now or in the future. In addition to a comprehensive spare parts inventory, you'll receive superior customer support from our team in Lincoln, Nebraska, with any Norland purchase.

## Compatible Products

- Reverse Osmosis Systems
- Freedom Blow Molders
- Liberty150 Bottle Unscrambler
- LabelMax Labeling Systems



**30+ YEARS OF EXPERIENCE**

**130,000+ SQUARE FEET**

**130+ EMPLOYEES**



**NORLAND CAMPUS**  
Lincoln, Nebraska, USA